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MAY-JUNE 2009

Eastern Coal Council Celebrates 30th Anniversary

WV Governor Joe Manchin

West Virginia and Chair Elect, economy" Coal Council's 30th annual while economic conference.

"The recession is a golden concerns in politics. opportunity to save the nation's economy from destruction,", be a world power without ener-West Virginia Gov. Joe Manchin gy that is dependable and reli-

Joe Manchin, Governor "make shambles out of this by drastically **Southern States Energy** increasing the price of energy, Board addressed conference Manchin said, and all who see attendees during the Eastern the need for coal should rally concerns appear to trump environmental

"This country is not going to able, and that comes from Carbon legislation soon up coal," Manchin said, adding that for debate in Congress could he is "fighting the good fight" for



the economy.

He said the nation can only worsen its social ills by subliving for those who can least afford it, and sending jobs overseas to where energy is cheap able to compete.

as a bridge until a "fuel of the future" is found. And politicians. he said, must realize the danger of environmental regulation

that could cost America its industrial might.

"Now is the time to bring the stantially increasing the cost of facts out. If you want to win this war, the economy trumps everything right now and we've got a golden opportunity," and industry, therefore, better Manchin said. "As soon as this economy turns around, I guar-Coal, he said, must be used antee you the environment will trump us and we're dead."

> Manchin also defended mountaintop removal, a method ManchinCont. Page 18

Secretary Chu Announces \$2.4 Billion in Funding for CC&S Projects

U.S. Secretary of Energy technology. The funding is part Chu Coal Council's spring meeting, American Recovery and commercial deployment of carbon capture and storage (CCS)

recently of the Obama Administration's announced, at the National ongoing effort to develop technologies to reduce the emission that \$2.4 billion from the of carbon dioxide, a major greenhouse gas and contributor Reinvestment Act will be used to global climate change, into to expand and accelerate the the atmosphere while creating new jobs.

> "To prevent the worst effects of climate change, we must accelerate our efforts to capture and store carbon in a safe and cost-effective way. This funding



Steven Chu

will both create jobs now and Power Initiative, which provides

The Department is posting Notices of Intent to issue this funding, supporting the following initiatives:

Clean Coal Power Initiative: \$800 million will be used to expand DOE's Clean Coal

help position the United States government co-financing for to lead the world in CCS tech- new coal technologies that can nologies, which will be in help utilities cut sulfur, nitrogen increasing demand in the years and mercury pollutants from ahead," said Secretary Steven power plants. The new funding will allow researchers broader CCS commercial-scale experience by expanding the range of technologies, applications, fuels, and geologic formations that are tested.

> Industrial Carbon Capture Funding for CCS Cont. Page 18

Capito & Roe Cautious About Carbon Bills in Congress

The Eastern Coal Council recently celebrated its 30th anniversary by hosting its annual conference in Kingsport, TN. The meeting dealt with the latest news from Washington, the coal industry and an update on carbon, capture and storage technology, as well as other clean coal technologies.

U. S. House of Representatives Shelley Moore Capito (WV) and Phil Roe (TN) discussed the American Clean



Shelly Moore Capito



Phil Roe

India, which are not worried about carbon controls as their countries are experiencing rapid economic growth, and hurt the United States' coal industry. This carbon tax will increase electricity bills drastically for individuals who can least afford it. "This is an issue that is extremely important to the productivity of our communities to the individuals to the job base to the manufacturers

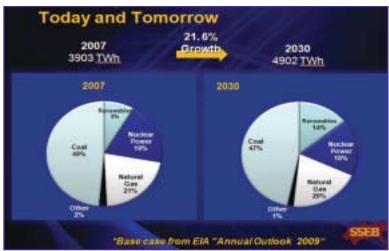
Capito& Roe Cont.on Page 9

COAL LEADER, MAY-JUNE 2009 - PAGE 2

Future of Clean Coa

Director, Board, Energy addressed the 30th annual con-quality of life in the South." ference attendees co-spon- SSEB's membership is 16

Kenneth Nemeth, Executive and technologies, the Southern Southern States States Energy Board enhances recently economic development and the

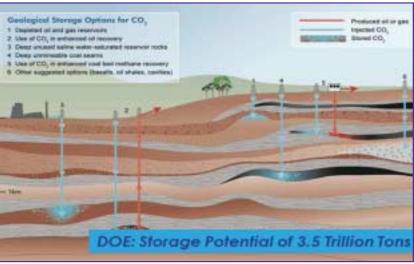


Electricity Generation

Energy Board. SSSB was one of its member states. established in 1960 and

sored by the Eastern Coal States and Two Territories, and Council and Southern States is chaired by a Governor from

Kenneth Nemeth talked about expanded its Mission in 1978: the future of clean coal and



Electricity Demand is Outpacing Generation Growth

"Through innovations in energy maintaining a secure power and environmental programs supply for the United States.

COAL'S NATIONAL NEWSPAPER

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Kenneth Nemeth

He addressed economic prosperity for the U.S. and what's energy role got to do with it? Americans Quality of Life is driven by economic prosperity, which is fueled by affordable dependable and energy resources. The challenge is aligning the energy industry to succeed in a carbon-con-"Hot, Flat, and strained Crowded", economy, by creating jobs, attracting financial investment, promoting regional

> revitalization and re-industrialization. Can this be done without coal?

> "We're in the end game here", as members of Congress debate legislation that would cap emissions of carbon dioxide. Now the time has hit," said Nemeth. He recalled when there was fear of global cooling caused by the burning of fossil fuel in the early 1970s, and then the late 1970s, when it was global warming, not cooling, that was the concern. He said the market and the need for energy, not the latest political bandwagon on climate trends, should

determine the nation's energy future. Are we tearing down our energy infrastructure today, or are we building it up? Congress will determine that shortly.

According to some members of Congress, we want to reduce our carbon dioxide by 80 percent by 2050. That means the average American, who today produces over 20 tons per year will need to decrease his/her CO2 to about four tons per year. "When did we last emit about 4 tons of carbon dioxide a year? And the answer is when Pilgrims landed on Plymouth Rock," Nemeth stat-

Ken talked about the number of coal fired power plants in the facilities, 476 were coal fired activities power plants and 141 were • industrial, commercial and insti- in TVA plant (Kingston)

United States. In 2007 there skilled labor in power plant were 617 facilities burning coal engineering, procurement, projto generate electricity. Of these ect management, construction

Impact of Coal Ash Spill



Electricity: Critical in Certain Regions

tutional facilities, where most of Impact of March 09 EPA the electricity generated was Ruling consumed on site.

Today 110 coal-fired projects • are underway (52 progressing / WestarEnergy (KS) for Air 58 announced: 64,000 MW)

Coal Plant construction •

on Mountaintop Removal Mining

EPA suit against Pollution violations

Michigan Governor call is lagging. - Actual or Planned for 45% reduction in coal, gas &



Electricity Demand is Outpacing Generation Growth

(2002 Report)

- Plan for 2007 = 36,000 MW
- Actual 2007 = 4,500 MW
- What's causing the delays and cancellations?
- Regulatory Climate Change Economics, - Wygen II (Wyoming) 90 MW escalating costs,
- · Backlog of plants in queue

aged building 1000 MW/ year in U.S. We haven't built enough new generation and companies are unsure about which technology to use in building additional generation.

Our skilled resources have brown/blackouts shortly. d benn reduced- ccarcity of

oil-fired power by 2020

NV Energy – February announcement delaying coal plant "until CCS is commercially feasible"

- Uncertainty, Recent completions-

 - Weston (Wisconsin) 500 MW

However, new plants face 1990-2007 this country aver- tremendous obstacles. The environmental groups oppose new generation being built and they oppose new power lines being built. There's delays in the permitting process, etc. It is likely this country could face

Funding for CCS Cont. from Page 1

Projects will be required to complement and build upon the existing characterization base created by DOE's Regional Carbon Sequestration Partnerships, looking at broadening the range and extent of geologic basins that have been studied to date. The goal of this effort is to accelerate the determination of potential geologic storage sites.

Geologic Sequestration Training and Research: \$20 million will be used to educate and train a future generation of geologists, scientists, and engineers with skills and competencies in geology, geophysics, geomechanics, geochemistry



and reservoir engineering disciplines needed to staff a broad national CCS program. This program will emphasize advancing educational opportunities across a broad range of minority colleges and universities and will use DOE's University Coal Research Program as the model for implementing the program.

The funding from the Recovery Act is a direct investment in CCS-related infrastructure encompassing a diverse portfolio of research and demonstration among electric power and industrial facilities, academic institutions, and other organizations operating across the United States. DOE's Recovery Act projects will stimulate private sector infrastructure investments due to the significant amount of cost sharing that will occur in all large-scale projects to be selected for implementation.

These combined public and private investments will establish a proving ground for creating a safe, reliable, widelyavailable, environmentally-responsible, and affordable CCS infrastructure.



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Coal Leader Education News

Alpha Natural Resources Awards Nearly \$100,000 in First Round of **High School Scholarship Initiative**

Forty-eight high school graduates in five states - including eight from Wise, Russell, Scott and Dickenson counties in Southwest Virginia - will collectively receive up to \$392,000 in college tuition over the next four years, courtesy of a High School Scholarship Program initiated earlier this year by Alpha Natural Resources, Inc. (NYSE: ANR).

The Wise, Russell, Scott and Dickenson county recipients are:

- Addington Kelsey Castlewood (Castlewood High), \$1,500 Sons & Daughters Scholarship;
- High), \$2,500 Engineering Scholarship;
- Daughters Scholarship;
- (Honaker High), \$1,000 Career & Technical Scholarship:
- Manisha Kotav of Saint Paul (Powell Valley High), \$1,500 Sons & Daughters Scholarship; • Travis Lawson of Duffield (Rye WV. Cove High), \$1,000 Career & Technical Scholarship;
- Ruey Shyang Lin of Wise (J.J. Kelly High), \$2,500 Engineering Scholarship; and



(Clintwood High), \$1,500 Sons will receive college tuition ship purposes. & Daughters Scholarship.

The scholarship winners • Jacob Arwood of Buffield (Rye were honored at an Alpha awards ceremony and dinner · Autumn Chisenhall of Wise ners were selected by an inde-• Andrew Dye of Honaker 300 applicants drawn from 90 schools located in Alpha's

> includes Western PA, Eastern TN and Southern and Central

Alpha's scholarship initiative gram was created for high school seniors is one of specifically to tap into this group industry. During the first 10 make a difference." vears of the scholarship pro-• Meghan Mullins of Clintwood gram, more than 500 students Scholarship Program strength- for children of Alpha

assistance, which represents an estimated \$4 million commit- Scholarship Program opens in ment on the part of Alpha.

"This is just another step in held in several states. The win- Alpha's vision to support our youth and build our nation's (J.J. Kelly High), \$1,500 Sons & pendent educational support next generation of leaders," organization from more than says Michael Quillen, Alpha's chairman and CEO. "These scholarship winners are among geographic footprint, which our finest and brightest young people, and they deserve KY, Southwest VA, Northeast recognition and financial assistance as they begin their academic careers. Our new pro-

the largest in the U.S. mining of students who are poised to

Alpha's Hiah ance and scholar- in ship at the higher- degrees; and education level. • Since used for scholar-

Alpha's High School ria. January of each academic year to high school seniors at schools located in Alpha's geographic footprint. Students may apply for four types of tuition funding, all of which can be renewed annually for four years of study if recipients maintain a consistent academic record.

The program consists of the following scholarship cate-

- General Scholarship of \$1,000 per year for high school seniors who live in
- Alpha's geographic footprint;
- Sons & School Scholarship of \$1,500 per year

ens the compa- employees;

- already- Engineering Scholarship strong tradition of of\$2,500 per year for high supporting aca- school seniors in Alpha's demic perform- geographic footprint interested pursuing engineering
- Career Technical 2003, Scholarship of \$1,000 per year Alpha has donat- for high school seniors in ed more than Alpha's geographic footprint \$1.2 million to who plan to pursue a career college founda- and technical education. tions, most of Students can apply for and which has been receive more than one scholarship if they meet the specified

eligibility and performance crite-

Alpha's High School Scholarship Program is administered by Scholarship America, the nation's largest private sector scholarship and educational support organization. Recipients are chosen based on several factors, including their academic record, demonstrated leadership and participation in school and community activities, unusual personal or family circumstances and outside appraisals. For scholarships to be renewed annually, winning students are expected to maintain a 2.5 grade point Daughters average (on a 4.0 scale).

CEDAR of Southern West Virginia, Inc.

Coal Education Develop- Wyoming counties. ment and Resource (CEDAR) year in southern West Virginia. Over the eight-year period. CEDAR has provided 351 teachers with approximately \$74,700 in grant money to utilize in their classroom teaching about the many benefits coal

recently completed their eighth Fair, 261 projects were on disgrades that demonstrated their school principal). Exhibits were Harless Community Center in understanding of how coal is entered in seven categories: formed, mined, and transport- Art, English/Literature, Math, the eight-year period, 2,091 Each category is split into three

At the eighth Regional Coal cash prizes has been awarded strong coal heritage. to the school coal fair coordina-Logan, Boone, McDowell, and been awarded to students for gained a hands-on education in Mountain State. Steve Leer,

performance and \$10,074 in coal and found pride in their Arch Coal Chairman and CEO,

Approximately 1,200 visitors play from students in K-12 tors (teacher designated by toured the projects at the Gilbert during the Coal Fair. Virginia, Inc. is an all volunteer, Bus tours were scheduled from ed, as well as how the industry Music, Science, Social Studies the participating counties to affects their daily lives. Over and Technology/Multi Media. tour the projects on display. Governor Joe Manchin comhas to offer. 7,730 students projects have been represented grade levels (K-4), (5-8), and memorated CEDAR Fair Week tors, created with the purpose have been involved in these at the regional level. A total of (9-12). In addition to the cash by officially declaring it Coal of improving the image of the coal study units in Mingo, \$45,640 in cash prizes has prizes awarded, the students Education Week in the coal industry.

addressed the Tug Valley Mining Institute meeting during the coal fair week.

CEDAR of Southern West not for profit corporation which began as a partnership between the coal industry, business community, and educa-

Coal Leader Coal Industry

James J. Markowsky **Nominated Assistant Secretary** Fossil Energy at DOE

President Barack Obama announced his intent to nominate James J. Markowsky, as Assistant Secretary for Fossil Energy, Department of Energy.

James J. Markowsky is currently a consultant in the energy and electric power generation area, a member of Energy Inc.'s (NYSE:CNX) the National Research Council's Committee on America's Energy Future and a Member and the Chair of the Award from the University of National Academy Engineering's Section 6 -Electric Power/Energy Systems Committee. Previously, award was Markowsky was the President established of Research and Development in 2000 to Solution, LLC, from 2004 - 2005 recognize where he was involved in a graduate providing technical support of the uniservices. including R&D technology planning and analysis; R&D project planning and analysis; and R&D process operations and engineering, design and analysis to DOE's National Energy Technology Laboratories. Before that he was executive vice president of power generation, at American Electric Power Service Corporation(AEP), where his responsibilities included providing overall administrative, operational, and technical direction for the AEP System's 21,000MWe coal and 800 MWe hydro power generating facilities. Markowsky's career with AEP extended from 1971 -2000, and his other positions included; executive vice president of engineering and construction. senior president and chief engineer. vice president - mechanical engineering, assistant vice president mechanical engineering, AEP Sloan Fellow, and section manager.

Markowsky received several awards includina Washington Coal Lifetime Achievement Award in bright future for its customers 2002 and has 26 publications in and shareholders. The compathe area of power generation ny's board of directors also and fossil energy. He earned declared a dividend for the

degrees from: Massachusetts Institute of Technology - MS in Industrial Management -1981; foundation and a bright future," Cornell University - Ph.D. in 1971 and MS in 1970, both in Mechanical Engineering; and Pratt Institute - Bachelor of Mechanical Engineering -1967.

CONSOL Executive Receives Distinguished Alumnus Award

•••••

Bart J. Hyita, CONSOL chief operating officer - coal, has received the John E. Willson Distinguished Alumnus of Utah's Mining Engineering Program.

The versity's engineering pro-



Bart Hyita

gram, who has set a high standard by his or her accomplishments in the mining industry.

Hyita is a 1981 graduate of the University of Utah and is a native of Dragerton, Utah. He began his career with CONSOL Energy, in 2001, as vice president - coal operations support. He was promoted to senior vice president - operations and planning, and then became senior vice president - administration and planning. Hyita moved into his current position in 2007. He is responsible for production, technical support and planning for all CONSOL coal operations.

Progress Energy Focused on **Fundamentals**

Progress Energy (NYSE: PGN) Chairman, President and CEO Bill Johnson told shareholders recently that the company is managing the business well through turbulent economthe ic times and is excelling in the Club's fundamentals as it builds a

250th consecutive quarter.

"Our company has a strong Johnson said. "We have a clear strategic focus on the electric utility industry and we have two strong utilities."

His comments came at Progress Energy's annual meeting of shareholders in Raleigh. Johnson updated shareholders on how the company is navigating through a challenging business landscape while laying the groundwork for continued long-term success.

"Our company has a strong foundation and a bright future.' Johnson said. "We have a clear strategic focus on the electric utility industry and we have two strong utilities."

His comments came at Progress Energy's annual meeting of shareholders in Raleigh. Johnson updated shareholders on how the company is navigating through a challenging business landscape while laying the groundwork for continued long-term

"We have a relentless daily focus on excelling in the fundamentals of our business," Johnson said. "Our employees are collaborating well to control costs and find efficiency improvements. We've had very good success in delivering on our financial commitments, and we're making smart investments in our future."

Progress Energy achieved its 2008 earnings goal despite the economic recession, and in December 2008 the company increased its dividend for the 21st year in a row.

"Sustainable dividend growth is a financial hallmark of our company, and a reputation we intend to build on," Johnson

The company's two utilities -Progress Energy Carolinas and Progress Energy Florida - provide retail electric service to 3.1 million customers in North Carolina, South Carolina and Florida.

Johnson emphasized that the company is implementing a balanced, flexible strategy to meet the future energy needs of its customers. That strategy combines aggressive energy and renewable energy, and advanced power plants including new nuclear generation.

He pointed out that the company also is making substantial investments in new and existing plants and transmission facilities at its two utilities.

"These are challenging times for our economy," Johnson said. "Our nation and industry face some big decisions on energy. But our company has a balanced, flexible plan to prepare us and our customers for a new energy future. I am confident we are on the right track."

Keith Richardson Appointed Sales Director - Americas Joy Mining Machinery

Keith Richardson has been appointed to the position of Sales Director - Americas and will be based out of the Jov global headquarters office in Warrendale, Pennsylvania.

Keith brings to this position an extens i v e amount of experience and knowledge in the underground min-



Keith Richardson

ing and heavy equipment sectors. He most recently worked Hitachi Construction Machinery in Cleveland, Ohio as Sr. Vice President of Major Accounts. From 1996 to 1998, he was Vice President and General Manager of Joy Mining Machinery's South East Region based out of Duffield. Virginia. Prior to this, Keith worked in various sales, marketing and general manager roles for MECO International Johannesburg, South Africa and for American Longwall in Pittsburgh, Pennsylvania.

In Keith's role on the Joy Americas Leadership Team, he will be responsible for driving growth while increasing service and aftermarket share for the Americas Region. He will also be responsible for supporting each of the Joy Operational Excellence initiatives:

efficiency, innovative alternative Manufacturing, Engineering, Supply Chain and Service.

> Keith holds both a B.Sc. in Mechanical Engineering and M.Sc. Materials Engineering from Newcastle upon Tyne Polytechnic, England.

Caterpillar Receives United States EPA's Clean Air Excellence Award

Caterpillar Inc. (NYSE: CAT) been awarded has Protection Environmental Agency (EPA) Clean Air Excellence Award for its D7E track-type tractor with electric drive. The electric drive system is the first of its kind in this application, designed to maximize efficiency and productivity while conserving natural resources.

The diesel-electric drive technology uses a diesel engine to drive an electric generator that powers two AC electric drive motors. The D7E track-type tractor (bulldozer) increases dozing efficiency by 25 percent, reduces fuel consumption by 10 to 30 percent, and reduces criteria and greenhouse gas emissions. The total emissions reductions, from productivity increase and fuel savings, per hour are: 10 percent for CO, 20 percent for NOx and HC, 51 percent for PM and 23 percent for CO2.

"Caterpillar is committed to improving the sustainability of our customers, our industry and our shared environment," said Tana Utley, Caterpillar's Chief Technology Officer, accepted the award at a ceremony in Washington, DC. "We are proud of the D7E and the significant improvements in fuel efficiency and productivity it will provide our customers, ultimately helping them cut costs and reduce emissions. This accomplishment proves technology can improve both customer value and sustainability. Technology unleashes the power of 'and', which makes sustainable progress possible." The award was established in 2000 at the recommendation of the Clean Air Act. cl.

Third Largest Coal Company Created

Alpha Natural Resources have more than 2.3 billion tons transaction. Alpha announced the signing of of coal reserves with a 25-year a definitive merger agreement with Foundation Coal Holdings to combine the two companies, creating America's third-largest coal company.

The combination will create a new U.S. leader in both thermal and metallurgical coal that will be in a prime position to supply the needs of electric ers in North America and around the world. The combination should also lead to enhanced opportunities for and very importantly, the communities where we have significant economic ties. A few key facts:

- Alpha and Foundation together had combined production of coal in 2008, compared with Alpha's 23.5 million tons.
- a network of 59 mines, 14 preparation plants and several regional offices.

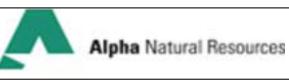
life, spread throughout Northern and Central Appalachia in the east, the Powder River Basin in Foundation Credit Agreement the West, and the Illinois

Basin in the Midwest.

· We will be one of America's most diversified coal suppliers, with a truly national footprint.

We are excited to power plants and steel produc- embark on a transaction that • 94% voting in favor demon- \$100 million to \$200 million, we believe will leverage the strates strong bank support for core strengths and expertise of both companies. There is no question that we plan to continemployees, business partners ue our historically high level of philanthropic and economic the revolver development support and high level of involvement in commu- Foundation Credit Agreement nity activities. Furthermore, we expect that a stronger, more competitive company is more approximately 93 million tons of likely to offer expanded job opportunities. Today's merger is about growth, and although · Our new family will be about there may be some overlap of 6,700 people strong, working in administrative functions from the merger, currently we do not expect personnel reductions in front-line positions at either • The new organization will company as a result of this

and Foundation Coal Announce be included as guarantors of Successful Amendment of the amended Agreement. The high-quality Appalachian coal to



- the merger
- Amendment eliminates capital expenditure limitation and increases accordion feature of
- · Consent to amend the



marks an important step towards completion of the merger of Alpha Natural Resources and Foundation Coal

Alpha Natural Resources Alpha and its subsidiaries will financing condition.

existing that limits annual capital expenditures and will provide for an increase in the Agreement's accordion feature from

raising the potential revolver to a total of \$700 million. The Amendment will provide participating lenders an increased plus 325 basis points on the utilized portion of the facility compared to the current interest rate of LIBOR plus 125 basis points.

The terms of the Amendment will not become operative until the Alpha/Foundation merger closes, Alpha terminates its existing credit facilities, and the amendment fee is paid to consenting lenders. The closing of the merger is not dependent on Amendment becoming

As part of the Amendment, operational or on any other

Alpha is a leading supplier of Amendment will eliminate an the steel industry, electric utilicovenant ties and other industries. Approximately 88 percent of the company's reserve base is high Btu coal and 83 percent is low sulfur, qualities that are valued by electric utilities that use steam coal. Alpha is also the nation's largest supplier and exporter of metallurgical coal. Alpha and its subsidiaries currently operate mining complexes in four states, consisting of interest rate of London 50 mines supplying 10 coal Interbank Offered Rate (LIBOR) preparation and blending plants. Alpha and its subsidiaries employ more than 3,600 people.

Foundation is a major U.S. coal producer operating mines and associated processing and loading facilities in PA, WV, and WY. Through its subsidiaries Foundation Coal employs approximately 3,000 people and produces approximately 70 million tons of coal annually.

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Pennsylvania Crusher's Mountaineer® Sizer offers Users Low Horsepower, Low Noise Levels & Low Maintenance Costs

The Pennsylvania Crusher Mountaineer Sizer is designed for primary or secondary sizing of coals, industrial minerals and ores with minimum fines. The Mountaineer Sizer has demonstrated its ability to size product very accurately while producing extremely low fines and operating at low speed. It also uses relatively low horse-power, resulting in reduced equipment wear and energy costs as well as low noise lev-



The Mountaineer Sizer employs standard drive components rather than custom reducers and couplings resulting in considerably less expense for the user. Low headroom, as low as 40 inches, enables system designers to provide compact plant layouts.

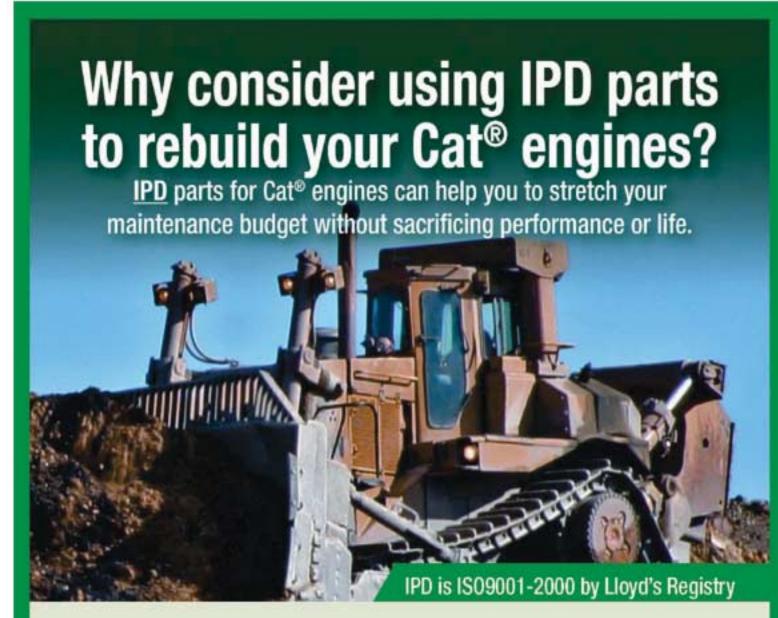
Built extremely rugged and capable of high capacities, its crushing chamber is equipped with heavy duty liners, and all side liners are reversible to maximize parts life.

The Mountaineer Sizer is best applied for reduction ratios of 4:1, and is offered in various many lengths and center distances, enabling this product line to accept input sizes as large as 1 meter (40") and to produce output sizes as small as 95% -50 mm (2"). The Sizers are direct driven through a gearbox, and a fluid coupling is provided for tramp iron protection. The slowly turning rotor crushes materials primarily by shear, resulting in minimum fines.

Rotors are provided in either pick or segmented tooth designs to suit the specific application needs of the end user.

Pennsylvania Crusher has 7,000 crushers installed in more than 80 countries. With 30 crusher models and 2 feeder models, each available in different sizes and configurations, users can choose from more than 400 crushing and feeding solutions.

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Carbon Recycling: An Alternative to Carbon Capture and Storage

By: Rowan Oloman **Freelance Writer**

Carbon capture and storage (CCS) is being hailed as the answer to the globe's most pressing question: what to do with the 27 billion metric tons of carbon dioxide emitted yearly from the burning of fossil fuels? Touted as the most promising interim solution to deal with the greenhouse gas responsible for global warming, CCS still remains unproven, costly and will not be commercially available for another 10-20 years. Meanwhile scientists exploring alternatives to CCS by capitalizing on CO2 as a commodity instead of treating it as a waste.

already a hefty number but to capture and store carbon in a energy-related carbon dioxide emissions are projected to reach 43 billion metric tons per year by 2030, an increase of 60%. A new report by the International Energy Agency (IEA) estimates that growing energy demands from emerging giants like China and India, coupled with a lack of costeffective alternatives to fossil fuels means that by 2050, 77% of the world's power will still be derived from fossil fuels.

"We will require immediate policy action and a technological transition on an unprecedented scale." IEA Executive Director Nobuo Tanaka said in Tokyo after releasing the report. Carbon capture and storage (CCS), the process of capturing carbon dioxide and storing it in deep geological formations, in the ocean or as mineral carbonates, is being promoted by the IEA and others as the most promising technology to deal with fossil-fuel derived emis- yet developed the comprehen-

sions. Not negating the role of alternative energies, the IEA is merely realistic about the enduring use of fossil fuels and the urgent need to deal with the resulting carbon dioxide.

On May 15th, 2009 U.S. Secretary of Energy Steven Chu announced at the National Coal Council that \$2.4 billion from the American Recovery and Reinvestment Act will be used to expand and accelerate the commercial deployment of carbon capture and storage (CCS) technology, including financing to train a generation of engineers and geologists to work in the field.

Chu said "To prevent the worst effects of climate change, 27 billion tons of CO2 is we must accelerate our efforts safe and cost-effective way". Governments in Europe, Australia, Canada and China are also strongly investing in the technology.

> Nevertheless, several massive hurdles still stand in the way of full-scale CCS deploy-

> UK consulting firm McKinsey figures that adding CCS to the next generation of European power plants could lift their price by up to \$1.3 US billion each. Their thorough analysis (www.mckinsey.com) shows that the typical cost of a demonstration project is likely to be in the range of \$80-\$120 US per tonne of CO2 sequestered.

> Legally, there are concerns over whether CO2 transport and long-term storage present human or ecosystem related risks and who is ultimately responsible if a leak occurs. While progress is underway in some countries, no country has



Rowan Oloman

sive, detailed legal and regulatory framework that is necessary to effectively govern the use of CCS.

In fact, no full-scale CCS project that captures and sequesters carbon dioxide from a coal-fired power plant as of yet exists. The IEA is hopeful that 10 full-scale demonstration plants will be up and running globally by 2015 meaning it may be 10 to 20 years before CCS technology is readily available.

So why expensively transport and store the CO2 underground when it could be profitably recycled post-capture?

Researchers and start-up companies are now investigating a wide range of CO2 conversion methods.

"The market is open for innovation," states Larry Kristof, CEO of Mantra Energy (www.mantraenergy.com), a company gaining international recognition in the field of carbon recycling. "It is likely that governments will soon legally mandate carbon capture from industrial plants and there needs to be a cost-effective way to implement it," says

Mantra's technology, named the electro-reduction of carbon dioxide (ERC), aims to take CO2 directly from industrial waste gases and convert it to formate salts and/or formic acid, both valuable chemicals used in a variety of industrial applications. Formic acid also has the potential to play a leading role in fuel cell development, both as a direct fuel and as a fuel storage material for Mantra and a handful of others on-demand release of hydro-

The ERC technology could provide a net revenue of up to US\$700 per tonne of CO2 recycled, with an ROI previously market interest for their prodforecast at 20% per year, ucts. depending on local costs.

Compared with CCS, the ERC provides a positive return on investment, not an unrecoverable cost. Plus a demonstration ERC unit could be installed at a client's premises within a year and a commercial plant within 2 years, much faster than for

In a speech to the United States Senate Margie Tatro, Director of Fuel and Water Systems at Sandia National Laboratories, a US Department of Energy run research center formed to develop sciencebased technologies that support national security, advocates that carbon recycling is the way of the future.

"We must act now to stimulate this area of research and development. Other countries are exploring reuse and recycling of CO2 and it would be unfortunate if the U.S. became dependent on imported technology in this critical area," say

Carbon recycling options tech solutions.

being developed globally vary considerably. The range includes the biochemical conversion of CO2 into algal biofuel, the thermochemical conversion into methanol and the biocatalytic or solar photocatalytic conversion of CO2 to fuels. Each has its own set of advantages and disadvantages and some are more believable than

At this stage, what sets apart is that it has a publicly disclosed patent application, backed up by several technical articles in reputable journals and has already established

As fear of climate change grips the globe, businesses and governments are desperate to find an answer to our CO2 problem. Relying solely on CCS is an incredibly risky and in many places unworkably expensive solution. More imaginative thinking shows us that the 27 billion metric tons of CO2 per year may actually represent a business opportunity.

A budding industry, carbon recycling for profit offers an exciting and viable alternative to carbon capture and storage programs. Without a doubt, as a portfolio of solutions will have to be developed to address climate change, carbon recycling is destined to be at the fore-

Rowan Oloman is a freelance writer living in Vancouver, Canada. She holds a Masters degree Environmental Management from the University of New South Wales and a BA in Environmental Geography from the University of Sydney. Rowan works as the director of several international conservation projects and as a researcher for green

OhioAmerican Energy **Prep Plant Receives Safety Award**

OhioAmerican Energy, Inc.'s Energy Corporation. Star Ridge Coal Preparation Award for Mine Safety from the West Virginia Council of the Joseph A. Holmes Safety Association. The award recognizes the Star Ridge preparation plant's record of 545 days without a lost-time accident and was presented during the West Virginia council's annual meeting recently. OhioAmerican operating subsidiary of Murray ty in all phases of mining -

The Joseph A. Holmes Plant received the Pacesetter Safety Association was named in honor of the first administrator of the U.S. Bureau of Mines, which was created in 1910 and was a precursor of the Mine Safety Health and Administration (MSHA). The Holmes Safety Association includes national, state and local councils, all working to prevent fatalities and injuries that solid safety practices pay Energy, Inc. is an independent and to improve health and safe- off," said Michael A. Davis,

efforts strongly supported by operations MSHA.

"Star Ridge Prep Plant recognized for incident rate of 0.0 during more than 41,000 man-hours"

"Recognizing safe mining operations through awards such as this is one of the most effective ways to demonstrate deputy assistant secretary for "Employees of the Star Ridge Brilliant. Preparation Plant successfully in 2008 without any accidents or injuries, and MSHA is achievement.'

The Star Ridge Preparation Plant processes approximately two million tons of coal annually from OhioAmerican Energy's Redbird West surface mine to produce steam coal for all Murray Energy facilities." d American Electric Power's

MSHA. Cardinal Generating Station in

"The Star Ridge prep plant is worked more than 41,000 hours a small facility so it is vital that everyone does his part to maintain the safety of operations at pleased to acknowledge that all times," said Star Ridge plant manager Chris Brown. "We're very proud to receive this award because it demonstrates the emphasis we put on safety not only at the Star Ridge plant, but at OhioAmerican Energy and at

Capito and Roe Cont. from Page 1

and really to the lifeblood of our greenhouse gases are a threat singular state but also to the to public health: region," Capito said. "We have • carbon dioxide (CO2) been supplying the energy and • methane (CH4) the resources for this country to • nitrous oxide (N2O) be powered that we're now • hydrofluorocarbons (HFCs) going to be penalized because • perfluorocarbons (PFCs) that's where we happen to live • sulfur hexafluoride (SF6) and have developed or have Some scientists believe these used our resources to power this country and move it to the

economic prosperity we have."

In 2007 approximately 32 percent of domestic energy production was from coal (solar and wind combined produced Roe discussed the 0.5 percent); 22.4 percent of effects of the cap the energy consumed in the and trade, and who U.S. was derived from coal (0.38 percent of energy consumed was from solar and There will be an wind); and over 50 percent of energy used by electric power of \$3,100 sector is derived from coal. The household if all Democratic leaders' involves taxing emissions from an MIT study are coal to flip those percentages

On April 17, 2009, the sumers. Three mil-Environmental Agency (EPA) alleged six jobs will be lost;

gases, some of which are emitted from human activity and some of which are naturally occurring, are causing global temperatures to rise.

Representative stands to win and who stands to lose. average increase plan costs estimated in passed on to con-Protection lion manufacturing





CO2 Emissions by U. S. Regions

and 800,000 jobs lost total coal was being targeted (Heritage). \$5 trillion in GDP because it's the largest domeswill be lost over 20 years tic energy base; it provides the (Heritage), and the United largest share of domestic ener-States will decrease in compet- gy production; it's the smallest itiveness with China and India imported percentage of domes-(not required to lower emissions).

The winners will be the Wall Street traders, companies that can manipulate energy markets (Enron lobbied for cap-and-tax), and producers of more expensive forms of energy.

> The losers will be the general public - ratepayers (Higher Electricity Costs), com-Gasoline Costs), manufacturing rely primarily on coal), and coal producers.

Congressman Roe said he felt tic energy sources; and, coal generated energy is inexpensive. The drawback is coal combustion creates more carbon dioxide than other forms of energy.

Both Capito and Roe stressed the importance of explaining to the public that their electricity rates and gas prices will increase if cap-andtax is passed; make an economic connection - at a time of muters (Higher a historic recession, this Bill eliminate 3 million or more jobs; and, Contact legislators - parbusinesses ticularly in Southeast, Midwest (energy-intensive and mid-Atlantic, where coal is industries that most prevalent, asking them vote no on American Clean Energy and Security Act of

Tug Valley Mining Institute Awards Annual \$15,000 in scholarships

Tug Valley Mining Institute speech directed toward the Picklesimer from Williamson ers of tomorrow. Vance, Man High School; Chelsea Phillips, Tug Valley High School; John Price, Burch High School; and Williamson High Hatfield, School.

The guest speaker was Lt. he provided an inspirational Martin counties.

(TVMI) recently named and scholars regarding the educaawarded the six 2009 scholar- tional journey they are starting. ship recipients. The two top He encouraged the scholars to \$6,000 scholarship awards invest in themselves now with went to Dakota Farley from education so that they could be Belfry High School and Issac the leaders and decision mak-Hi-Tech High School. Four \$750 schol- Construction sponsored the arship awards went to John meeting and has been a long time supporter of the scholarship program.

Over the last fourteen years, Erica TVMI has awarded 84 (eightyfour) students \$160,000 in scholarship monies. The TVMI scholarship is open to students Gen. Robert H. Foglesong, and from Mingo, Logan, Pike, and



Pictured from left to right: Ray Scites, TVMI Treasurer; John Vance, Man High School; Chelsea Phillips, Tug Valley High School; Erica Hatfield, Williamson High School; John Price, Burch High School; Issac Picklesimer, Williamson High School; Dakota Farley, Belfry High School; John Goroncy, TVMI President; and Lt. Gen. Robert H. Foglesong.

Arch Coal's Black Thunder Mine Surpasses One Year – 2.5 million Employee-hours with Zero Lost Time Safety Incidents

Company's Black Thunder year." mine near Wright, Wyoming, dent recently.

Thunder's 1,200 employees have produced more than 8 percent of the annual U.S. coal supply from this world-class mine in the Powder River Basin of Wyoming.

'This record safety achievement is a real tribute to the men and women of Black Thunder," says Ken Cochran, president general manager of Thunder Basin. "The employees have each made a personal commitment to safety and are really working together to eliminate all incidents and tiative, employees are empow-

This achievement exceeds Thunder time incident during 2001, During that time, Black which earned Black Thunder the Sentinels of Safety Award in Inc. (NYSE:ACI) is one of the recognition for operating the safest surface mine in the United States.

> In 2007, Thunder Basin was the first of Arch Coal's subsidiaries to adopt a behaviorbased safety process to target at-risk behaviors. The Thunder Basin SABERS (Safety Actions Bring Employees Real Satisfaction) process includes peer-to-peer observations and problem-solving leadership.

"Through our SABERS ini-

Thunder Basin Coal injuries every day of every ered to be the primary drivers in the safety process," Basin's Safety surpassed 365 days and 2.5 the mine's previous safety Manager Tim McCreary. "This million employee-hours without record of 1.7 million employee- level of individual engagement a single lost-time safety inci- hours worked without a lost- is helping drive our safety performance to the next level.'

> St. Louis-based Arch Coal, largest U.S. coal producers. Through its national network of mines, Arch supplies cleanerburning, low-sulfur coal to fuel roughly 6 percent of the nation's electricity. Arch attained an overall safety record in 2008 that was three times better than the national coal industry average, representing the company's best year on record as measured by total incident rate and lost-time incident rate.

2009 Bluefield Coal Show September 16, 17, and 18, 2009

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THE BLUEFIELD COAL SHOW, located in Central Appalachian is uniquely positioned to attract coal people, therefore attracting large and small companies providing equipment or a service to the coal industry. Visit the Breater Bluefield Chamber of Commce webiste for more information.

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Coal Haulers Can Now Get Liability Coverage from Progressive

business from an established and experienced countrywide industry leader? Thanks to Progressive Commercial, now you can.

"Until recently, liability coverage for coal hauling truckers and businesses were typically only available through small, Bowman of Progressive's Commercial Auto Group. 'Now, with our physical damage and liability coverage, they'll be protected with the same superior customer service and in-house claims service that have helped make Progressive the number one truck insurer in the country."

New coverages include:

Bodily Damage Liability which prolimits you select when you buy million total are available.

Wouldn't it be great if you a policy, for vehicle-related could get the truck insurance accidents in which you cause you need for your coal hauling injury or damage to someone else's person or property. Claims paid out under this coverage can include the other person's medical bills as well as repairs to the other person's property, like a coal lifter. Split limits and combined single limits are available up to \$1 million. · General Liability which proregional providers," said Ken vides coverage, up to the limits you select when you buy a policy, for injuries or damage you cause as a result of business activities not directly related to operating a vehicle. Claims paid out under this coverage can include medical bills for injuries sustained by someone slipping or falling in your warehouse, or repairs to another company's mine equipment due Injury/Property to damage caused by your workers. Limits of up to \$1 milvides coverage, up to the dollar lion for each occurrence and \$2

These coverages are now running smoothly after an acci- at service centers located in available in AL, CO, IL, IN, KY, dent. OH, PA, TN, UT, and WA. By the end of the year they'll also be available in MD, O., MS, ND, N.M., TX, VA., and WY.

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The Common Shares of The Progressive Corporation, the Mayfield Village, Ohio-based holding company, are publicly

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its 26th year with its largest number of exhibitors. The

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Nearly 3,000 coal prepara-

Coal Prep 2009 brought the tion professionals gathered to worldwide coal processing see the latest products and community together completing technologies from over 250 leading suppliers of coal processing equipment and services, reflecting a 14% increase in the number of exhibiting companies over last International participation included attendees from India. Australia, China, Russia Ukraine, South Africa, and other countries involved in coal preparation. Early feedback from exhibitors has been that attendees at Coal Prep 2009 were not only present in greater numbers than in previous years, but were also of a higher quality than for past shows Jeffrey Rader Corporation executive Dan Moore's assessment of Coal Prep echoes the Exhibition and Conference perspective of many exhibitors who return to exhibit every expanded upon its tradition of year: "The quality of the leads, providing cutting-edge educa- and continuing attendance growth are just two of the reaume traffic on the exhibit floor, sons Jeffrey Rader Corporation as well as offering the unique returns to exhibit year after

DOE Establishes National Carbon Capture Center to Speed Deployment of CO2 Capture Processes

plants. Managed and of the 5-year project. operated by Southern

Southern Company advanced age the NCCC at the Victor K. Der, Acting Power Development Energy Department by fossil-fueled

The U.S. Department large enough to provide

"The management of lished Company Services Inc., CO2 from coal-fired record of testing, devel- the innovations needed ed at the PSDF, and the the center is expected to processes is considered opment and scale-up of to create high-performing post-combustion compofocus national efforts on by many to be the single numerous greenhouse most important compo- coal-based power gener- gies that can be cost- Plant gas emissions through nent required for suc- ation technologies, many effectively deployed by Alabama Power coaltechnological innovation. cessful development of of which are now enter- power generators. will establish and man- power systems," said Dr. ment. Systems Assistant Secretary for gasifier and combustor multiple Facility Fossil Energy. "The cre- already in place, the facil- capabilities for testing NCCC project include (PSDF) in Wilsonville, ation of a national ity offers a unique oppor- candidate Ala. The NCCC will meet research center focused tunity for conducting with the ability to investi- Luminant, the Electric a critical need of the on carbon capture from large-scale research and gate different ranks of Power serving as a test center plants bolsters U.S. capture for emerging carbon cap- efforts to reduce green- from coal-based power projects can be tested in RioTinto. The center ture technologies. The house gas emissions generation. Processes parallel with a wide range anticipates adding more center will enable testing while taking advantage of that have been studied at of testing equipment. partners as its work proand analysis at a scale America's vast coal laboratory- or bench- Long-term testing will gresses. resources."

While DOE has been scale under ideal condi- also be available to of a new National Carbon The project not only technologies for many for testing and evaluation technologies. Capture Center (NCCC) promises advancements years, the focus on car- under conditions that to develop and test tech- in technology, but it is bon capture is new for would be expected at a ment at the NCCC will nologies to capture car- expected to create or the PSDF. Established by commercial coal-based include both pre- and bon dioxide (CO2) from sustain nearly 170 jobs DOE with cooperation power plant. Moreover, post-combustion CO2 power that will last the duration from Southern Company, the center can work with capture. The pre-comthe PSDF has estab- technology developers bustion CO2 capture а coal-fired ing commercial deploy-

consistent the world over to harness component will be locatadvanced CO2 capture technolo- nent will be developed at

A major benefit of the adjacent to the PSDF. NCCC will be its flexibili-With an existing coal ty. The facility will offer Southern Company, curpower development for CO2 coal, biomass, and other Institute. technologies fuels. In addition, multiple Peabody Energy, and

has meaningful data under vigorously pursuing cartions can be quickly establish the durability announced the creation real operating conditions. bon capture and storage deployed to the NCCC and reliability of new

Technology developfueled generating plant

In addition to DOE and slip-stream rent participants in the processes, American Electric Power, Arch Coal,

Davey Bickford Signs Nordex Explosives as a Daveytronic® Digital Blasting System **Distributor for Ontario and Quebec**

Davey Bickford Canada, Inc. Bickford Canada, Inc. "Our high storage facilities." is partnering with Nordex accuracy electronic blasting Explosives Ltd. to enhance the technology will allow Nordex to level of local support and tech- offer an expanded array of nical services offered to mining blasting solutions for its cusand quarry operations throughout Ontario and Quebec. As a new Davey Bickford distributor, Nordex Explosives now offers its customers the Daveytronic® Digital Blasting System, offering approach to providing unprecedented detonator accuracies and reliability for applications for 40 years. improved blast performance.

Located in the heart of Canada's mining industry, Nordex Explosives has offered а hands-on solutions to tough blasting

"Nordex Explosives has a Daveytronic®, Nordex manurich history of providing superi- factures a full line of emulsions, or support and partnering with ANFO and specialty products. mining and guarry customers to Headquartered in Mississauga, solve challenging blasting prob- ON, the distributor has a main lems throughout its Ontario and production facility near Kirkland

The company owns and oper- trol." ates a fleet of delivery and bulk The Daveytronic® III Digital explosive service vehicles. "The addition of Daveytronic®

to our line gives us a full suite of



In addition to distributing products, so we can offer our patible with most blasting softcustomers an ever broader set LeClaire, president of Davey tomer service locations and six consistent blast performance implementation.

and enhanced vibration con-

Blasting System is the third generation of blasting technology from Davey Bickford, offer-

> ing a new generation of the blast. detonator with increased programming flexibility, accuracy and operating safety. Employing user-friendly Windows™ and com-

ware, the system's versatile of value added solutions," says Daveytronic® 2D software John Kozak, president & CEO allows the technician to design of Nordex Explosives, Ltd. "By a blast pattern and then configdelivering a high level of accu- ure and simulate a firing Blasting System and blast racy, Daveytronic® detonators sequence, ensuring optimum design software, Daveytronic® Quebec territory," says Greg Lake, ON, three satellite cus- offer better fragmentation, more blast performance prior to field 2D.

The Davevtronic® Wireless Blasting System allows blasting technicians to remotely detonate single or multiple shots away from the pattern, significantly improving safety during

Through a world-wide distribution network, Davey Bickford offers unsurpassed technical support, blasting pattern consultation and program implementation for the high-accuracy Daveytronic® Digital Blasting System. The product line includes the Daveytronic® detonator, blasting machine, field programming unit, Wireless

2009 Virginia Governor's Cup Mine Rescue and Safety Contest

Governor Timothy M. Kaine presented trophies to the winning mine rescue teams at the 24th Annual Governor's Cup Mine Rescue and Safety Contest held at Southwest Virginia Community College in Richlands, VA.

Sixteen mine rescue teams from Virginia participated in the 24th annual Governor's Cup Mine Rescue and Safety Contest recently. The rescue and safety competition is cosponsored by the Virginia Mining Association; Virginia Department of Mines, Minerals and Energy; and the federal Mine Safety and Health Administration.

Governor Tim Kaine and several of his cabinet members attended the contest in conjunction with other stops in the during region Cabinet Community Day.

and judged exercises involving and locate and extract accident and/or trapped miners. victims.



Governor's Cup/First Place Team: Jewell Smokeless Coal Corporation - Red Team

Teams were judged on their served as judges. Teams competed in timed thoroughness in recording mine conditions on a map as they scenarios where they were advance into the simulated expected to enter a simulated mine, and their ability to identify mine, determine conditions, and respond to hazards that

DMME and MSHA personnel

The winners were:

 Governor's Cup/First Place Team: Jewell Smokeless Coal Corporation – Red Team

- Second Place Team: Jewell construct ventilation controls, pose dangers to the team Smokeless Coal Corporation -Blue Team
 - Shared Services Blue Team

 Best New Team : Cumberland Resources - Maroon Team Virginia Mining Association's Mine Safety Art and Essay Contest Winners were also rec-

gonized and awards presented

by Governor Kaine.

Students grades K through 7 · Third Place Team: Maxxim from each school in the 7 coalfield counties were invited to

submit an art or essay under the theme "In mining, safety comes first because—" Governor Kaine presented the certificates and awards to the winners of the Art and Essay Students from Contest. Buchanan, Russell, and Wise Counties participated in the contest. Award winners are: **Buchanan County**

• First Place: Timmy H. Justus Hurley Elem/Middle

Teacher: Judy L. Dotson Second Place: Jerry R. Osborne and J. M. Bevins Second (Tie) Bradley Keen J. M. Bevins

Teacher: Carlene Stiltner Russell County

First Place: Morgan Hamm Elk Garden Elementary

Teacher: Christie Bowman Second Place: Alyssa Brooke Ratliff, Elk Garden Elementary Teachers: Christie Bowman Wise County: First Place: Ashley Vanover, Coeburn

Primary Teacher: Brenda Thompson: Second Place: Kiarra Gibson Coeburn Primary: Teacher: Brenda Thompson.

Headwaters Resources Forms New Division to Serve Expanding Coal Ash Disposal Market

South Jordan, UT, America's prehensive disposal and marlargest marketer of coal com- keting programs for utilities and bustion products, recently industrial facilities of all sizes. announced the formation of a This new division expects to division focused on coal ash provide valuable tools for commanagement and disposal plying with changing disposal services.

as a prominent marketer of coal beneficial use of coal ash." ash for beneficial uses are not aware that our company also Protection

Headwaters Resources, and capabilities to create comregulations, while developing "Many people who know us options for increasing the safe

The U.S. Environmental Agency has a long history providing ash announced plans to strengthen management and disposal regulation of the disposal of services," said Bill Gehrmann, coal ash and several states Headwaters have undertaken similar efforts. Resources. "As the complexity Increased regulation of ash disof managing coal ash increas- posal may require coal users to es, Headwaters Resources assess their ash management offers a full suite of capabilities offers the vision, experience, strategies and change certain



Bill Gehrmann

"Headwaters Resources

for assessing ash management ing coal ash quality, and more. operations," construction and operations, management services to the needs of individual utilities."

operations and pond cleanouts, converting disposal operations from wet to dry handling, designing and managing systems for handling flue gas desulphurization deploying systems for improv- www.flyash.com.

programs and implementing With ongoing projects at 103 high quality disposal and mar- utility locations and approxisaid mately 20 million tons of coal Gehrmann. "From permitting to combustion products under annually, this division intends to tailor Headwaters Resources is the largest manager of coal ash resources in the United States. For example, Gehrmann Headwaters Resources is also said, Headwaters Resources responsible for more than half plans to draw on extensive of the nation's total sales of coal experience conducting landfill fly ash for use in concrete applications - an important contributor to reducing greenhouse gas emissions associated with concrete construction.

> For more information about materials, Headwaters Resources, visit



Brushfork Armory-Civic Center Bluefield, West Virginia

For more information contact: Wednesday, September 16 -18, 2009 Greater Bluefield Area Chamber of Commerce www.bluefieldchamber.com 619 Bland St Bluefield, WV 24701 (304) 327-7184



BUCYRUS Developing the Power Chain

Over the last 15 years, the tion method of cutdrive power installed in mining ting to length, equipment has doubled, with production now reaching 5,100 tons/hour and more. Despite bar. But Bucyrus this huge increase in cutting rates, face conveyor service life has been tripled through the as the 42x146 and use of CST drives and the 48x144/160 advances in line pan, machine but these, too, still frame, chain and sprocket suffered from the standard wear design.

speeds increase, face conveyors have to keep pace. This means longer, more powerful power, resulting in thicker chains and larger chain sprocklem, as uncontrolled wear leads et. to high cost maintenance and effort, and unplanned longwall problem is to increase the condowntime as the result of chain tact surface, thus reducing sur-

Early chains were based on the conventional chain produc-

bending and welding of round steel was early to develop flat chains such

patterns. This was the result of As longwall cut & load surface pressures of 2000 N/mm2 between the chain and the chain sprocket. Despite the use of high-strength steel and conveyors with greater drive hardened chain pockets, some working panels could not be completed without replacement ets. Wear can be a major prob- of both chain and chain sprock-

> One approach to solving this face pressure and wear. This led to the development of the Power Chain, Modern chain



production methods are used for the Power Chain 42x140: These involve hot-forming of chain links, combining the use of round-steel and forged elements, or rolled profiles and forged elements.

The vertical link (shown grey) has a 42 mm diameter and is rolled to form a semicircular cross-section, thus offering greater link surface area.

The horizontal links (shown burgundy) are forged, with a 42 mm link surface area. The leading edge - normally round in a conventional chain - is flat,

tact surface area for drive sprocket. The central area securing the flight bar

has a key that engages a slot on the flight bar.

This design almost halves surface pressure at contact points. The Power Chain is currently available in three sizes namely 34x110 mm, 42x140 mm and size 52x175 mm. The latter is designed to be used with up to 3x 1,200 kW (3x 1,608 hp). Another Power Chain is under development which will be suitable for up to 3x 1,800 kW (3x 2,412 hp). It completed testing in November 2007. Power Chains are currently being prepared for sever-

offering a al installations in Australia and larger con- nited the United States.

The arc-shaped broad crosssection of the flight bars allows a low-profile line pan, while the special shape of the chain provides a large running surface. This drastically reduces surface pressure and wear at chain joints - resulting in significantly longer service life of chain and drive sprocket than conventional systems. Reduced contact pressure also means minimum friction and lowest power requirements.

The Power Chain features a patented method for attaching the flight bar and higher chain breaking force to allow greater loading of conveyor, increasing conveying capacity. The Power Chain can be retrofitted to existing face conveyors to increase their capacity and service life.

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NEW Coal Gateway Program

(COOP program between MECC and Coal Companies)

NEW Training Program for Oil and Gas Industry

OSHA

- General Industry and Construction Classes 10 Hour and 30 Hour Classes
- OSHA 30 Hour class on June 1, 2, 3,4 2009

FOR ASSISTANCE CONTACT:

MOUNTAIN EMPIRE COMMUNITY COLLEGE

Gary Whisman—Coordinator of Training -*276-523-2400 ex 373*

Email - gwhisman@me.vccs.edu *Mountain Empire Community College* *3441 Mountain Empire Road* *Big Stone Gap, Va. 24219*.

New low-profile MARTIN® Door

To improve conveyor maintenance, Martin Engineering has introduced an updated, low-profile version of its industry-standard inspection and access door.

Installed to allow inspection and maintenance access inside belt conveyor transfer chutes and other enclosures. the improved MARTIN® Door features a low profile that minimizes dust accumulation on the door and frame while providing a dust-tight seal.

The slim new MARTIN® Door allows safe, secure inspection of critical areas without the need for specialized tools. The new door offers the option of an integral yet removable steel screen to protect personnel from being struck by material cast out of the enclosure when the door is open.

The top of the handle of the new door stands less than 2 inches (50 mm) above the wall. providing minimal area where material can accumulate

The new MARTIN® Door is available in five standard sizes. Available in painted mild steel or 304 stainless steel, the door is installed by bolting or welding its frame to the wall of the structure. A lockable latch is available. More information visit martin-eng.com. d

CLASSES ARE CUSTOMIZED TO YOUR SITE SPECIFIC NEEDS AND TIMES

A Call for Transparency in Lobbying

"Proposal 9," its customers." shareholder which, if adopted by the sharewould holders. Caterpillar management to, "at Policy Research President Amy reasonable cost and excluding report... on the Company's process for identifying and prioritizing legislative and regulatory public policy advocacy change legislation passes. activities."

opposes the proposal, saying it the objects to the release of confidential company information to competitors, although the proposal specifically excludes a being hurt." requirement that confidential information be released.

In its objection, Caterpillar also understands his company is claims it lobbies for cap-andtrade "in part, to ensure that American families," any climate change legislation Ridenour. passed by Congress does not speaking in front of President

The Fund has proposed unfairly impact [Caterpillar] or

"This is disingenuous," said require National Center for Public Ridenour. "Caterpillar is doing information, far more than jockeying to make sure Caterpillar doesn't get hurt more than other American companies if climate Caterpillar is actively working to Caterpillar management make certain it passes. Without legislation for which Caterpillar is lobbying, we wouldn't be talking about anyone -- including Caterpillar --

> "There's no question that Caterpillar CEO James Owens lobbying to increase prices on "In May, Owens,

"Caterpillar CEO Commits to Pro-Cap-and-Trade Lobbying Course While Admitting Risk to USA and His Own Corporation; Says Stockholders Who Object Can Just Sell Their Stock."

"Should We Sell Our Stock in America, Too, Mr. Owens?"

Obama in the dual capacity as Caterpillar CEO and as a mem-

energy price increases of \$100-\$1,000 per person per year -not just the rich, every and Caterpillar management's American -- expected to result response to it can be found from Congressional cap-andtrade proposals would be insufficiently high. Specifically. Owens said, '...if there's going to be a meaningful change in consumer behavior, [\$100 to \$1,000] seems like a pretty small range of numbers...' So no one from Caterpillar can pre-Congress to intentionally raise energy prices -- during a recession, no less."

The Heritage Foundation has the Waxman-Markey cap-andtrade proposal would, by 2035, its revenue is received from raise direct energy costs for the corporations.

ber of Obama's President's typical American family of four Economic Recovery Advisory by \$1,500, kill 844,000 in an Board, expressed concern that average year, and raise the national debt by 29 percent.

The full texts of Proposal 9 online at http://tw6.us/Mw (PDF), on pages 28-29. This information is provided for informational purposes; the Free Enterprise Action Fund has no connection to the National Center for Public Policy Research.

The National Center for tend the company isn't lobbying Public Policy Research is a free-market communications and research foundation established in 1982 and located on Capitol Hill. It receives support concluded that the adoption of from over 80,000 individual contributors. Under 2 percent of



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Coal Leader Education News

Eleven High School Graduates Chosen as Arch **Coal Scholars College Scholarship Program Celebrates 20 years**

football player at Delta High

School, Delta, Colo. He will

Issues* program.

The Arch Coal Foundation recently announced that 11 recent high school graduates have been chosen as 2009 Arch Coal Scholars. The Arch Coal Scholars program honors outstanding scholastic achievement by the children of employees of Arch Coal, Inc. and its subsidiaries.

To celebrate the 20th year of the Scholars program, the Arch Coal Foundation increased the annual scholarship to \$2,000 - accomplishments." an increase of 25 percent - for each scholar to apply to an accredited college or university for up to four years.

"Arch Coal is pleased to have the opportunity to honor such an outstanding group of gradu-Coal's chairman and chief executive officer. "These young scholars have distinguished themselves both inside and outgroup of applicants, and they are to be commended for their Honor Society, president of the

NAME:

Andrew Astin Cassity Clayton Nicole Diedrich LaTonya Everly Jeremy Garlick Zachary Holcomb Denna Lawrence **Emily Moore** Laura Szczepan

Steve and Tami Astin Jay Clayton and John and Caroline Black Gunnison, UT John and Sheryl Diedrich Christopher Evans James and Judy Evans Terry and Wanda Everly Robert and Janeen Garlick Thurman and Deborah Holcomb Dennis and Diana Lawrence Bob and Janet Moore Lateisha Shepherd David and Linda Shepherd Greg and Kim Szczepan

Delta, CO. Spearfish, SD Verdunville, WV Mayking, KY Fairview, UT Big Stone Gap, VA Wright, WY Gillette, WY Levan, Utah Fenton, MO

major in integrative physiology. "We consider the scholarship program

a wise investment in America's future," added Leer. "We are pleased and proud to assist some of the best and brightest

students in Arch's extended family as they pursue their future goals."

Scholarship America.

attend the University nation's largest private sector of Colorado this fall, scholarship and educational where he plans to support organization, administers all aspects of the scholarship competition for Arch Coal, including the independent selection process.

> Arch Coal is a long-time supporter of educational excellence. Since its inception in 1989, the Arch Coal Scholars program has provided four-year scholarships to more than 200 new high school graduates. &

Arch Coal Scholars Key Club and Western Slope

Arch Coal Scholars are League 3A All- Conference selected on the basis of academic record, potential to succeed, leadership and participation in school and community activities, honors, a statement of educational and career ates," said Steven F. Leer, Arch goals, work experience and an outside appraisal.

This year's top Arch Coal Scholar, Andrew Astin, received the Kendra Bradley Washburn side the classroom. They were Memorial Scholar-ship. Astin chosen from a very impressive was student body president, vice president of the National

Throughout the industry's

Eastern Coal Council

For over 30 years, the Eastern Coal Council has served as a "chamber of commerce" for the energy industries. It informs the general public about coal and its importance to America*s future energy plans, policies, and programs, educate the general public, elected officials (federal, states, and regional) about the importance of coal; to provide educational programs for teachers by co-sponsoring the *Project Coal To Electricity: Teaching Environmental

We work heavily with natural gas and carbon capture and storage, too. The Eastern Coal Council is a membership organization of industries, businesses, educators, and elected officials who have joined together for the purpose of promoting coal, rail, and power through education and public awareness.

Mailing: P.O. Box 858 Richlands, VA 24641

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Visit us on the Web: WWW.EasternCoalCouncil.net

Email: ecc@easterncoalcouncil.net

CONVEYOR BELTING

Fenner Dunlop Americas Receives

MSHA 30CFR14 Approval FireBoss

Underground Conveyor Belting

Americas announced recently sity and in suppressing carbon

that it has received MSHA monoxide levels in case of a

veyor belts. The underground transition to the new B.E.L.T. product line was specifically standards, Fenner Dunlop's

2009 Fenner Dunlop levels, in reducing smoke den-

ground conveying.

its underground FireBoss con-

30CFR14 B.E.L.T. approval for mine fire.

Boss aid in sustaining oxygen standard.

developed to exceed the new Mining Support Team and B.E.L.T. standards, making newest division, Fenner Dunlop worksites safer for under- Conveyor Services, will provide recommendations and services The new Fire Boss com- to assist in belt selection, instalpounds were developed as key lation, maintenance and belt ingredients in Fenner Dunlops monitoring. Tracking and tagfire retardant belting to signifi- ging techniques for compliance cantly reduce fire propagation are now available to aid endand smoke density. The self- users in tracking conveyor belts extinguishing properties of Fire that meet the new B.E.L.T.



"Promoting Coal through Education & Public Awareness"

Joy's New Shearer Breaks 10 Million Ton Mark in China

Starting in April 2008 until the end of March 2009, Shenhua Energy's 7LS7 model JOY shearer had mined 10,269,915 tonnes (11.3 million tons). Ed Niederriter, Joy's Product Director Shearers, said, "We worked together with the customer to achieve these high production levels in the shearer's first year of operation and are proud of the results. We appreciated all the cooperation at the mine and look forward to producing even more in the future."

Shenhua / Shendong senior management commented, "We are very proud of the management and personnel at the Shang Wan Mine for their outstanding achievement. We would also like to extend our



their cooperthe mine make this achievement possible. We also look forward to our continued joint efforts and future success of both our companies."

model

appreciation 7LS7, is the first one of its kind exceed 6 metres (20 feet) in tured by Joy Mining Machinery. It is the largest and most powerful longwall shearer that went into production at one of the world's largest coal mining complex, Shenhua Energy Co., Ltd.'s Shendong Coal Branch operation.

The 7LS7 is Joy's response to a market requirement for a shearer that is capable of onepass mining at seam heights and production rates never before attained in the industry. The 7LS7 was developed as a part of Joy's philosophy to offer ing equipment and service solua reliable, productive, engineered solution to meet the customer's need. Joy's of Product Management Team Equipment and Lowest Cost shearer, the focused on applications that Per Ton.

to be designed and manufac- height. In its first use at the Shang Wan Mine, the JOY Shearer has achieved all expectations.

> Integral to the 7LS7's size and power is the JOY FACE-BOSS control system, the company's fully-integrated, logistical control link that monitors and controls every aspect of the longwall mining cycle, from shearer guidance to advancing of the shields, from cut sequence to power distribution and control.

> Joy is committed to providtions that align with our customer's expectations of Zero Most Harm, Productive

Manchin Cont. from Page 1

of strip mining that involves Manchin said. blasting away mountain peaks: he said the flat land it creates allows for development that his state and the region wouldn't have otherwise.

"If I say in West Virginia that we are basically using every bit of disturbed land to enhance the quality of life ... how in the world can a person look at me and say that's not responsible. you can't do that, you shouldn't because you're altering it,"

"I have a piece of land that produces very little taxes if any, it takes 50 years before you can harvest the timber, and I've got no tax base for the school system... . How can anybody tell me that's what's best for the the White House policymakers. people of West Virginia?"

Manchin praised coal companies for helping to clear the roads after "horrendous" flooding in the state over the past few days that he said was 200 years of coal reserves left,

caused not by extensive strip mining but by 'an act of God." Manchin stated that President Barack Obama acknowledged that coal will be a major energy supplier for the next 30 years.

Manchin said he had asked "Do you believe coal will be used in the next 30 years," and no one said, "We can do with-

This country has from 150-

saidGovernor Machin, but he doubted that coal would remain the dominant fuel for electricity.

The Governor urged the coal industry to remember "the economy trumps everything* and there's a very small window of opportunity for the industry to state its case in the creation of the carbon energy legislation. If pro coal officials do not speak when the economy improves, the anti coal environmentalists will get the upper

hand in public opinion.

Manchin said, "As for coal's role in energy and elsewhere in the nation's economy, can we make it better? I think so. Can we burn it cleaner? Yes. Can we do without it? Certainly not."

Coal Leader wishes to recognize Steve Hooks and Debra McCown for many of the ECC conference quotes and facts.

Funding CCS

CCS from industrial sources. The industrial sources include, but are not limited to, cement plants, chemical plants, refineries, steel and aluminum plants, manufacturing facilities, and petroleum coke-fired and other power plants. The second part of the solicitation will include innovative concepts for beneficial CO2 reuse (CO2 mineralization, algae production, etc.) and CO2 capture from the existing industrial and innova-

and Storage: \$1.52 billion will tive reuse projects, previously be used for a two-part competi- selected via competitive solicitive solicitation for large-scale tations, will be expanded to accelerate scale-up and field

Ramgen Modification (\$20 million): funding will allow the industrial-sized scale-up and testing of an existing advanced CO2 compression project with the objective of reducing time to commercialization, technology risk, and cost. Work on this project will be Cholla Power Plant located in done in Bellevue, WA.

Arizona Public atmosphere. In addition, two Services Modification (\$70.6 Characterization: \$50 million and-trade, which, Borelli says, to promote the free enterprise

Cont. from Page 1

existing algae-based carbon mitigation project to expand testing with a coal-based gasification system. The goal is to produce fuels from domestic resources while reducing atmospheric CO2 emissions. The overall process will minimize production of carbon dioxide in the gasification process to produce a substitute natural gas (SNG) from coal. The host facility for this project is the Holbrook, AZ.

throughout the United States.

meeting ration to increase the trans-

million); funding will permit the will fund a competitive solicita- would "increase the cost of system.

tion to characterize a minimum coal, natural gas and gasoline of 10 geologic formations - sources that supply 85% of our energy needs -- in an effort Tom Borelli, director of the to reduce carbon dioxide emis-Free Enterprise Project of the sions. Economic studies on National Center for Public cap-and-trade have consistent-Policy Research, is confronting ly found these regulations Caterpillar Inc. management at would lead to higher energy the corporation's shareholder's prices, slower economic growth Chicago and an increase in job losses." Wednesday, asking the corpo- Borelli is attending the Caterpillar stockholder meeting parency of its lobbying activi- in his capacity as portfolio manager of the Free Enterprise Borelli is zeroing in Action Fund, a mutual fund that Geologic Sequestration Site Caterpillar's lobbying for cap- uses investment and advocacy

Coal Leader Product Sews

Jennmar Offers Advanced Ground Control Engineering

Keystone Mining Services is the engineering affiliate company of Jennmar Corporation that oversees research and development. KMS conducts extensive ground control engineering for Jennmar.



KMS has made improvements to its computer modeling packages, including primary and supplemental bolting, pillar design, optimum longwall orientation and mining sequence, and seam interaction stresses.

The ultimate goal of Keystone Mining Services and Jennmar is to utilize existing new products advanced ground control engineering to improve mine safety and productivity.

NEW Bucvrus VAST™ Shovel Simulator Delivers Cost Effective Operator Training!

Bucyrus International, Inc. announced the introduction of the new VAST™ System (Value Added Simulation Training) specifically for Bucyrus electric two way communications but it mining shovels. VAST™ is designed to reduce training costs, increase productivity, and improve training effectiveness. Studies have shown that new operators who receive training with VAST™ prior to field training consistently maintain a higher level of productivity that those who do not receive simulator training. The VAST system has a low cost to purchase and operate; all that is needed is the VAST software, an updated Windows based PC, a monitor, and two joysticks

VAST™ gives an introduction to the basics of safe, productive shovel operation and also serves as refresher training for more seasoned opera-Simulator users are tors. placed at the controls of a Bucyrus shovel in a virtual mine your location, contact Amanda and interact with a simulated Ruble 276-928-1712 ext. 221 haul truck. The VAST™ system aruble@americanminere-

contains a total of 8 different training modules including:

Control Familiarization, Shovel Positioning, Following Grade, Cab-side Dumping, Blind-side Dumping, Single-pass Digging, Cab-side loading, and Blindside Loading. Simulator results can be saved in a database and reviewed by the user and training instructor only.

AMR's Tagging & Tracking Approved

AMR's Tagging and Tracking System has been approved under the State of WV Legislative Rule Title 56, Series

The Tagging and Tracking System allows mine operators to track the movement of individuals and equipment in the mine continuously and receive messages from underground.

The system design consists of an active tag attached to the miner's helmet or mine equipment and readers placed in selected zones throughout the mine. The miner can send coded messages to the surface through the smart tag.

The Two-Way Text Messaging Device will meet the 2009 requirements by allowing the miner to compose, send, receive, and save messages through a handheld RF device. Not only will this device provide will also provide memory for safety measures, mine directions, and contacts.



Both systems will work in conjunction with our existing atmospheric monitoring system or as a stand-alone system. We hope that our systems will provide a step forward in enhancing mine rescue efforts as well as become an essential in taking the safety of your miners to the next level.

For more information or to schedule a demonstration at search.com or visit www.americanmineresearch.com.

FLEXCO INTRODUCES THE ELECTRIC BELT CUTTER

Flexco is pleased to announce the introduction of its Electric Belt Cutter. It has been engineered to provide quick and easy cuts on all types of belting from the softest of natural rubbers to the hardest constructed solid woven PVC and fabric plied belts.



The Electric Belt Cutter is available in two sizes and specifically designed to allow the end user to cut belts quickly and safely resulting in less conveyor downtime, and overall increased productivity. The EBC1 Electric Belt Cutter is capable of cutting a rubber belt up to 1" (25 mm) and up to a maximum 360 P.I.W. (630 N/m) on PVC belts while the EBC2 cuts rubber belts up to 2" (50 mm) and up to a maximum 1140 P.I.W. (2000 N/m) on PVC

Not only is the Electric Belt Cutter much easier and faster than conventional cutters, but it also allows for longitudinal cuts as well as angled cuts.

The high speed, steel blade is dual angled for a smooth. accurate cut and is protected by a spring loaded blade guard for enhanced worker safety.

The sealed ball bearings that support the belt during cutting provide nearly friction free feeding of the cutter on the cutting surface requiring minimal effort by the operator. Its heavy duty stainless steel construction is strong, durable, and corrosion free and the permanently sealed gearbox provides for long lasting, maintenance free

Cutter can also be easily adapted for either right or left hand operation.

For more information, visit Flexco's website at www.flexco.com, or contact the Customer Service Department, Flexco, 2525 Wisconsin Ave., Downers Grove, Illinois, 60515-4200, USA. Phone (630) 971-0150; fax (630) 971-1180.

Suspended Belt Magnets

Suspended Belt Magnets are constructed with an oversized Plate Magnet. They are designed for suspension above a belt conveyor and are engineered to remove ferrous contaminants from high volume deep burdens.. As product passes under the magnet, metal contaminants are drawn out of the material to the face of the magnet. This style of magnet should be installed at the

operation. The Electric Belt andrea@puritanmagnetics.com ow visit website: www.puritanmagnetics.com

Jennmar Offers Advanced Ground Control Engineering

Keystone Mining Services is the engineering affiliate company of Jennmar Corporation that oversees research and development. KMS conducts extensive ground control engineering for Jennmar. KMS has made improvements to its computer modeling packages, including primary and supplemental bolting, pillar design, optimum longwall orientation and mining sequence, and seam interaction stresses.

The ultimate goal of Keystone Mining Services and Jennmar is to utilize existing new products and advanced ground control engineering to improve mine safety and productivity.



discharge of the head pulley if possible.

Material will be flowing more freely and can be thrown into the face of the magnet increasing the separation results over an installation that has the magnet suspended over a troughed belt. This can be supplied with a wiper arm or stripper plate to simplify cleaning.

For automated continuous cleaning, a POW-R CLEAN option can be selected which incorporates a set of pulleys, belt, motor, and reducer that travels around the Suspended Belt Magnet discharging metal contaminants automatically.

Suspended Belt Magnets can be installed in an in-line or cross belt configuration. Used in such industries as: feed & grain, concrete recycling, mining operations, municipal recycling, scrap yards, and other recycling and bulk processing industries. For more information contact: Andrea Ezyk, Puritan Magnetics, Inc., 465 S. Glaspie St., Unit B, Oxford, MI 48371 Phone: 248-628-3808; Fax: 248-628-3844 Email:

Cat 854K Wheel **Dozer Features Offers New Features**

The Caterpillar 854K wheel dozer incorporates innovations to lower engine emissions and boost fuel efficiency, improve reliability and serviceability, and optimize operator efficiency and comfort. Specifically, the 854K uses a highly efficient Cat C32 engine and a new radiator with improved heat transfer capabilities. A variable speed demand fan aids efficiency. For the operator, a new, larger cab includes a trainer's seat, and a new loweffort joystick controls all blade functions.



The 854K replaces the 854G and retains the best features, including the impeller clutch torque converter for superior operator control and optimum power to the ground, lockup clutch for direct drive efficiency, and STIC™ control system for reduced steering and transmission control effort.





J & R Manufacturing• Bluefield Industrial Park

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